



Q-1 Aditya-L1 is dedicated mission of ISRO to study -----.

- A Moon B Mars  
C Jupiter D Sun

Correct Answer : D

Q-2 The Indus water treaty which has recently been suspended was between India and -----.

- A China B Pakistan  
C Bangladesh D Nepal

Correct Answer : B

Q-3 Cellular jail is located in -----.

- A Goa B Shaheed dweep  
C Pune D Sri Vijaya Puram

Correct Answer : D

Q-4 The ratio of Sun's distance from earth to the diameter of Sun is approximately -----.

- A 100 B 104  
C 108 D 112

Correct Answer : C

Q-5 As per the latest data released by the IMF World Economic Outlook, position of India among World largest economies is expected to be at ----- in May/June 2025.

- A 4th B 5th  
C 6th D 3rd

Correct Answer : A

Q-6 What is the missing number in sequence 4,8,14,22,32,-----?

- A 42 B 44  
C 46 D 48

Correct Answer : B

Q-7 Choose the correct passive form of the sentence given below:  
Had the police arrested the burglar.

- A Had the burglar been arrested by the police. B Have the burglar been arrested by the police.  
C The burglar has been arrested by the police. D Had the burglar was arrested by the police.

Correct Answer : A

I can't find my \_\_\_\_\_ bag.

Q-8 lose

**C lost**

B loosing

D left

**Correct Answer : C**

Q-9 Identify the word which is similar in the meaning to the phrase (in inverted commas) of the sentence:  
When she heard the news, she was "like a dog with two tails".

A very greedy

B very enthusiastic

C very morose

**D very happy**

**Correct Answer : D**

Q-10 Let's wait until it \_\_\_\_\_ raining.

**A stops**

B stopped

C stopping

D stop

**Correct Answer : A**

Q-11 Which element has the largest atomic radius?

A Li

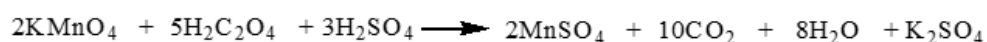
B Na

C F

**D I**

**Correct Answer : D**

Q-12 In the following reaction, what happens to Mn ? It undergoes



**A reduction**

B oxidation

C Loss of electron

D no change

**Correct Answer : A**

Q-13 The correct order of orbitals in which electrons are filled is?

A 3d, 4s, 4p, 4d

**B 4s, 3d, 4p, 5s**

C 5s, 4p, 3d, 4d

D 3d, 4p, 4s, 4d

**Correct Answer : B**

Q-14 Which of the following is incorrect about 's' orbitals?

A They are spherical in shape

B They are found in all principal energy levels

**C They can only hold one electron**

D None of these

**Correct Answer : C**

Q-15 Which pair of metals has the same electronic configuration

A  $\text{Cr}^{3+}$ ,  $\text{Fe}^{3+}$

**B  $\text{Mn}^{2+}$ ,  $\text{Fe}^{3+}$**

C  $\text{V}^{3+}$ ,  $\text{Cr}^{3+}$

D  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$

**Correct Answer : B**

Q-16 The hybridisation of S in  $\text{SF}_6$  molecule is

A  $sp^3d^2$

C  $d^2sp^3$

B  $dsp^3$

D  $sp^3$

Correct Answer : A

Q-17 Among the following compounds which one is most ionic?

A BeS

C **MgCl<sub>2</sub>**

B BCl<sub>3</sub>

D Al<sub>2</sub>O<sub>3</sub>

Correct Answer : C

Q-18 Which element has the highest first ionization energy?

A O

C C

B **N**

D B

Correct Answer : B

Q-19 The chemical formula of ammonium phosphate is

A (NH<sub>4</sub>)PO<sub>4</sub>

C **(NH<sub>4</sub>)<sub>3</sub>PO<sub>4</sub>**

B (NH<sub>4</sub>)<sub>2</sub>PO<sub>4</sub>

D None of these

Correct Answer : C

Q-20 Arrange the following in increasing order of their bond order He<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub> and NO

A He<sub>2</sub><O<sub>2</sub> <N<sub>2</sub>< NO

C He<sub>2</sub><N<sub>2</sub>< NO <O<sub>2</sub>

B He<sub>2</sub>>O<sub>2</sub>>N<sub>2</sub> >NO

D **He<sub>2</sub><O<sub>2</sub><NO <N<sub>2</sub>**

Correct Answer : D

Q-21 Which of the following is scalar physical quantity?

A Velocity

C **Speed**

B Acceleration

D Momentum

Correct Answer : C

Q-22 Newton's first law of motion is also known as:

A **Law of inertia**

C Law of action-reaction

B Law of acceleration

D Law of gravitation

Correct Answer : A

Q-23 If m is mass of the displaced object, x is displacement and k is spring constant, then the restoring force (F) in SHM (Simple harmonic motion) is given by:

A  $F = kx$

C  $F = ma$

B  **$F = -kx$**

D  $F = mv$

Correct Answer : B

Q-24 The distance between two consecutive crests or troughs in a transverse wave is called

A Amplitude

C Time period

B Frequency

D **Wavelength**



C  $\frac{3\pi}{2}, \frac{5\pi}{2}$

D  $\frac{3\pi}{4}, \frac{7\pi}{4}$

Correct Answer : B

Q-33 Evaluate the integral  $\int \log(x) dx$

A  $\frac{1}{x} + C$

B  $x(\log x - 1) + C$

C  $\log x + 1 + C$

D  $\log x + \frac{1}{x} + C$

Correct Answer : B

Q-34 The order and the degree of the differential equation  $\frac{d^4y}{dx^4} - x^2 \left(\frac{d^2y}{dx^2}\right)^{\frac{1}{2}} = 0$  are

A 2,4

B 4,1

C 4,2

D 2,2

Correct Answer : C

Q-35 The solution of the differential equation  $\frac{dy}{dx} + \frac{y}{x} = x^2$  is

A  $y = \frac{x^4}{2} + \frac{C}{x}$

B  $y = \frac{x^2}{2} + C$

C  $y = \frac{x^4}{4} + \frac{C}{x}$

D  $y = \frac{x^3}{4} + \frac{C}{x}$

Correct Answer : D

Q-36 If the mean of certain set of data is 25 and variance is 16, then the coefficient of variance is

A 15

B 16

C 17

D 18

Correct Answer : B

Q-37 For the matrix  $M = \begin{bmatrix} 3 & 2 \\ 1 & 1 \end{bmatrix}$ , find the value of  $a$  and  $b$  such that  $M^2 + aM + bI = 0$ .

A  $a=4, b=1$

B  $a=1, b=4$

C  $a=-4, b=1$

D  $a=4, b=-4$

Correct Answer : C

Q-38 If the matrix  $\begin{bmatrix} 1+x & 3 & 0 \\ 1 & -1 & 2 \\ 2x & 1 & -5 \end{bmatrix}$  is singular, the value of  $x$  is

- A 6/5  
 B 5/6  
 C (-5)/6  
 D (-6)/5

Correct Answer : D

Q-39 Find the equation of the line in cartesian form that passes through the point with position vector  $2\hat{i} - \hat{j} + 4\hat{k}$  and is in the direction  $\hat{i} + 2\hat{j} - \hat{k}$ .

- A  $\frac{x-1}{2} = \frac{y-2}{-1} = \frac{z+1}{4}$   
 B  $\frac{x-2}{1} = \frac{y+1}{2} = \frac{z-4}{-1}$   
 C  $\frac{x-1}{1} = \frac{y+1}{2} = \frac{z-4}{-1}$   
 D  $\frac{x-1}{1} = \frac{y-2}{2} = \frac{z+1}{1}$

Correct Answer : B

Q-40 If a line has direction ratios 2,-1,-2, determine its direction cosines

- A  $\frac{2}{9}, \frac{-1}{9}, \frac{-2}{9}$   
 B  $\frac{-2}{9}, \frac{1}{9}, \frac{2}{9}$   
 C  $\frac{2}{5}, \frac{-1}{5}, \frac{-2}{5}$   
 D  $\frac{2}{3}, \frac{-1}{3}, \frac{-2}{3}$

Correct Answer : D

Q-41 Which of the following is an intensive property of a thermodynamic system?

- A Volume  
 B Temperature  
 C Mass  
 D Total energy

Correct Answer : B

Q-42 A closed system is one in which

- A Does not permit any mass transfer across the boundary, but it permits transfer of energy  
 B Mass cross the boundary but not the energy  
 C Neither mass nor energy cross the boundaries of the system  
 D Both energy and mass cross the boundaries of the system

Correct Answer : A

Q-43 First law of thermodynamics deals with

- A Conservation of heat  
 B Conservation of momentum  
 C Conservation of mass  
 D Conservation of energy

Correct Answer : D

Q-44 Heat and work are

A Point functions

**C Path functions**

B System properties

D Intensive properties

**Correct Answer : C**

Q-45 Specific heat of air at constant pressure  $C_p$  in kcal/kg is equal to

A 0.17

**C 0.24**

B 0.21

D 1.41

**Correct Answer : C**

Q-46 Change in entropy ( $\delta S$ ) is equal to

**A Heat supplied or rejected ( $\delta Q$ ) divided by Absolute temperature (T)**

C Maximum temperature ( $T_{max}$ ) divided by Minimum temperature ( $T_{min}$ )

B Absolute temperature (T) divided by Heat supplied or rejected ( $\delta Q$ )

D Maximum temperature plus minimum temperature ( $T_{max} + T_{min}$ ) divided by Maximum temperature ( $T_{max}$ )

**Correct Answer : A**

Q-47 Internal energy of a substance depends on

A Volume

**C Temperature**

B Pressure

D Entropy

**Correct Answer : C**

Q-48 An engine working based on Carnot cycle and working between 650K and 310K, the thermal efficiency of the engine is

A 45.7%

C 55.8%

B 65.2%

**D 52.3%**

**Correct Answer : D**

Q-49 Otto cycle consists of

A Two isothermals and two isentropics processes

C Two isentropics, one constant volume and constant pressure processes

**B Two isentropics and two constant volume processes**

D Two isentropics and two constant Pressure processes

**Correct Answer : B**

Q-50 Dryness fraction of dry steam is

A 0.95

**C 1**

B 0.97

D 0.98

**Correct Answer : C**

Q-51 Which of the following does not relate to a spark ignition (S.I.) engine?

A Spark plug

C Ignition coil

**B Fuel injector**

D Distributor

**Correct Answer : B**

Q-52 In a reversible adiabatic process, the ratio of  $\frac{T_1}{T_2}$  is equal to

A  $\left(\frac{P_1}{P_2}\right)^{\frac{\gamma-1}{\gamma}}$

B  $\left(\frac{P_2}{P_1}\right)^{\frac{\gamma-1}{\gamma}}$

C  $\left(\frac{V_1}{V_2}\right)^{\frac{\gamma-1}{\gamma}}$

D  $\left(\frac{V_2}{V_1}\right)^{\frac{\gamma-1}{\gamma}}$

Correct Answer : A

Q-53 In an isothermal process, the internal energy of an ideal gas is

A Decreases

B Increases

C Remains constant

D Initially decreases then increases

Correct Answer : C

Q-54 Diesel cycle consists of

A Two reversible adiabatic and two constant volume processes

B Two reversible adiabatic, a constant pressure and a constant volume processes

C Two reversible adiabatic and two constant pressure processes

D A reversible adiabatic, a constant pressure, a constant volume and an isothermal processes

Correct Answer : B

Q-55 According to the Clausius statement

A Heat cannot flow itself from a cold body to a hot body without the aid of the external work

B When two dissimilar metals are heated at one end and cooled at other end, e.m.f. is developed proportional to the difference of temperature at two ends

C Heat can flow itself from a cold body to a hot body without help of an external work

D It is possible to construct an engine working on a cyclic process, can convert whole of the heat supplied to it, into mechanical work

Correct Answer : A

Q-56 Units of strain are

A Dimensionless

B cm

C Kg/cm<sup>2</sup>/cm

D Kg/cm

Correct Answer : A

Q-57 When a shaft is subjected to a bending moment M and twisting moment T, then the equivalent twisting moment is equal to

A M+T

B  $M^2 + T^2$

C  $\sqrt{M^2 + T^2}$

D  $\sqrt{M^2 - T^2}$

Correct Answer : C

Q-58 A column of length L is hinged at its both ends. Its equivalent length will be equal to



Q-66 The force of resistance per unit area offered by a body against deformation is known as

- A Strain  
 B Compressive force  
 C Tensile force  
 D **Stress**

Correct Answer : D

Q-67 Shear stress induced in a shaft varies

- A Linearly with maximum at the centre to zero at extreme fibre of the shaft  
 B **Linearly with zero at the centre to maximum at extreme fibre of the shaft**  
 C Non-linear with zero at centre and minimum at the extreme fibre of the shaft  
 D Linear with non-zero at the centre and minimum at the extreme fibre of the shaft

Correct Answer : B

Q-68 Static friction acts when object is

- A Sliding on horizontal surface  
 B Sliding on vertical surface  
 C **Resting on a surface**  
 D Sliding on inclined surface

Correct Answer : C

Q-69 Linear momentum of an object 2000g-cm/s. If the velocity of the object is 4 m/s, then the mass of the object is

- A 0.5g  
 B 1.5g  
 C 2.5g  
 D **5g**

Correct Answer : D

Q-70 Torsional equation of a shaft is

[Where,  $\tau_{max}$  = Maximum shear stress, R = Radius of shaft, G = Shear modulus,  $\theta$  = Angle of twist, L = Length of shaft, T = Torque, J = Polar moment of inertia]

- A  $\frac{T}{J} = \frac{G\theta}{L} = \frac{\tau_{max}}{R}$   
 B  $\frac{J}{T} = \frac{G\theta}{L} = \frac{\tau_{max}}{R}$   
 C  $\frac{\tau_{max}}{J} = \frac{G\theta}{L} = \frac{T}{R}$   
 D  $\frac{T}{J} = \frac{G}{L} = \frac{\tau_{max}}{R}$

Correct Answer : A

Q-71 Fluid is a substance that

- A Can resist shear force  
 B Do not take the shape of their container  
 C **Flows or deforms when an external force is applied to it**  
 D Cannot deform continuously when shear stress is applied

Correct Answer : C

Q-72 The unit of viscosity is

- A **Newton-sec per square metre**  
 B Metres<sup>2</sup> per sec  
 C Kg-sec<sup>2</sup>/metre<sup>2</sup>  
 D Newton-sec<sup>2</sup> per metre

Q-73 Gauge pressure is equal to

- A (Absolute pressure) + (Atmospheric pressure)      **B (Absolute pressure) –(Atmospheric pressure)**
- C (Atmospheric pressure) – (Absolute pressure)      D (Atmospheric pressure) – (Vacuum)

Correct Answer : B

Q-74 The buoyancy depends on

- A Mass of liquid displaced**      B Viscosity of the liquid
- C Pressure of the liquid displaced      D Depth of immersion

Correct Answer : A

Q-75 Metacentric height is the distance between

- A The centre of gravity of the floating body and the metacentre**      B The centre of gravity of the floating body and the centre of buoyancy
- C The centre of gravity of the floating body and the centre of pressure      D centre of buoyancy and metacentre

Correct Answer : A

Q-76 The specific weight of one litre of a liquid fluid which weighs 7 N is

- A 3500N/m<sup>3</sup>      B 4000N/m<sup>3</sup>
- C 5000N/m<sup>3</sup>      **D 7000N/m<sup>3</sup>**

Correct Answer : D

Q-77 As per Pascal's law

- A Intensity of pressure at a point in an open moving fluid is equal in the direction of applied force      **B When pressure is applied to a confined fluid, the pressure change is transmitted undiminished to every part of the fluid and to the walls of its container, acting equally in all directions**
- C When pressure is applied to a confined fluid, the pressure does not change and not transmitted undiminished to every part of the fluid      D When pressure is applied to a confined fluid, the pressure change but not transmitted to every part of the fluid and to the walls of its container

Correct Answer : B

Q-78 A fluid is said to be ideal, if it is

- A High viscosity and incompressible      B Viscosity and compressible
- C Zero viscosity and incompressible**      D High internal resistance to flow

Correct Answer : C

Q-79 Atmospheric pressure is

- A The force exerted by the weight of the air above a surface**      B The volume of air above a surface
- C Gauge pressure      D Absolute zero pressure

Q-80 Vacuum is pressure that is

- A Upper than atmospheric pressure  
C Positive pressure

- B Lower than atmospheric pressure**  
D All are correct statements

Correct Answer : B

Q-81 The engineering materials are classified based on

- A Ferrous, non-ferrous and bio-metals  
C Ceramics and composites

- B Thermoplastics, thermosets and elastomers  
**D All of the above**

Correct Answer : D

Q-82 Which one is the Mechanical property of a metal ?

- A Brittleness**  
C Corrosion resistance

- B Oxidation  
D Magnetic properties

Correct Answer : A

Q-83 The primary purpose of heat treatment is to

- A Alter the size and shape of the material

- B Alter the mechanical properties of a material, such as its hardness, strength, ductility and toughness**

- C Improve the density of the material by controlled heating and cooling processes

- D Alter the chemical composition of a material

Correct Answer : B

Q-84 Which of the following is not the objective of the annealing?

- A Remove internal stresses  
C Improve machinability

- B Refine grain size  
**D Destroy complete structure of the material**

Correct Answer : D

Q-85 Cyaniding and nitriding are two methods of

- A Softening the metal  
C Tempering

- B Case hardening**  
D Normalizing

Correct Answer : B

Q-86 Arc welding uses the electric supply

- A Only A.C.  
**C Both A.C. and D.C.**

- B Only D.C.  
D Spiral waveform

Correct Answer : C

Q-87 Core is used to

- A Support the loose pieces of pattern  
C Strengthen moulding sand

- B Help to remove casting from mould cavity  
**D Make desire hole in casting**

Q-88 Negative allowance is provided on the pattern to take care of

- A The distortion allowance  
 B The draft allowance  
 C The machining allowance  
**D The shake allowance**

Correct Answer : D

Q-89 Which material is used to make pattern

- A Aluminium  
 B Teak wood  
 C Cast iron  
**D Any of these**

Correct Answer : D

Q-90 Which of the following point angles of a twist drill is used for general purpose work?

- A 138°  
 B 128°  
**C 118°**  
 D 108°

Correct Answer : C

Q-91 If the demand for an item is doubled and the ordering cost halved, the EOQ

- A remains unchanged**  
 B increases by factor of  $\sqrt{2}$   
 C is doubled  
 D is halved

Correct Answer : A

Q-92 Boring operation in a lathe is used for

- A Generating a plane surface  
**B Enlarging a hole**  
 C Generating a serrated surface  
 D Generating threads

Correct Answer : B

Q-93 Lathe specification of swing over bed specifies

- A Maximum diameter of job that can be turned in the lathe**  
 B Minimum diameter of job that can be turned in the lathe  
 C Minimum length of job that can be turned in the lathe  
 D Minimum radius of job that can be turned in the lathe

Correct Answer : A

Q-94 In the following machining operations, the cutting tool reciprocates while the workpiece remains stationary during cutting

- A Turning operation  
 B Milling operation  
**C Shaping operation**  
 D Drilling operation

Correct Answer : C

Q-95 ABC analysis deals with

- A Analysis of process chart  
 B Flow of material

C Ordering schedule of job

**D Controlling inventory by categorizing the items based on their value and importance**

**Correct Answer : D**

Q-96 Control charts for the attribute are concerned with

A Checking if the variable is out of control

B The actual measurement of the parameter, comparing with a standard

**C Qualitative checking of defects**

D Direct measurement of variables for control

**Correct Answer : C**

Q-97 What is TQM?

A Total Quality Maintenance

B Total Quality Managers

C Total Quantity Manager

**D Total Quality Management**

**Correct Answer : D**

Q-98 Which is the sequence of operations in a conventional powder metallurgy process?

**A Atomization -Blending and Mixing – Compacting -Sintering**

B Blending and Mixing – Sintering- Atomization -Compacting -

C Sintering - Compacting- Atomization - Blending and Mixing

D Compacting -Blending and Mixing – Atomization - Sintering

**Correct Answer : A**

Q-99 In the description of tool signature, nose radius is indicated

A in the beginning

B in the middle

**C at the end**

D not indicated

**Correct Answer : C**

Q-100 Line balancing is imperative in

**A Mass production**

B Batch production

C Unit production

D Job production

**Correct Answer : A**